

QUALITY. CARE. EXPERIENCE.

MADE IN NORTH CAROLINA AND MANUFACTURED TO LAST A LIFETIME



Our Story

Founded as Aluminum Products Company in 1946, Atrium Windows and Doors is part of the Cornerstone Building Brands family, North America's leading exterior building products manufacturer. Atrium is proud to manufacturer of the ReliaBilt brand and traces its origins to Rural Hall, NC where we began as a producer of aluminum storm products. With the emerging popularity of vinyl windows in the 1980's, we began to transition away from aluminum and eventually completed the move to our current facility in Welcome, North Carolina in 1995. Today, we are an industry-leading builder of windows and sliding patio doors, serving thousands of customers located throughout the country.



At Atrium Windows and Doors in North Carolina, we have the capacity to produce one million units annually at our 480,000 square foot manufacturing plant. This facility employs nearly 1300 hardworking associates.

Our Accomplishments With Lowe's®

What separates us from the competition is our products, service and innovation. Atrium offers a comprehensive product line up, which provides our customers with the right window styles, options and energy efficient glass needed in each region of the country. Our partnership with Lowe's dates back to 1989, where we began with a small stocking program of aluminum windows. Today we are a supplier to more than 1400 Lowe's stores. Not only do we offer Lowe's the industry's most complete line-up of windows and doors, we are one of only a few manufacturers in the country with in-house vinyl extrusion capabilities, allowing immediate quality control and the advantage of fast,













efficient vinyl production.