

CUSTOMER SERVICE CENTER 1-800-672-5828

300 Welcome Center Blvd, PO Box 1869, Welcome NC 27374-1869

312 Vinyl Sliding Patio Door

Features:

- Reversible sliding panels install to open either left or right (6'8" height only)
- Both panels come reinforced with steel for extra strength
- Door frames come fully welded, fully assembled and complete with screen
- Interlocking panels virtually eliminate air infiltration
- Warm-Edge sealant system with 7/8" tempered glass for reduced condensation and energy savings
- Comes standard with deluxe color matched hardware

Custom Options:

- Special grid options: distinctive diamond pattern; 5/8" or 3/4" flat, 5/8" or 1" contoured, 1 1/8" simulated divided lite (SDL), 5/8" contoured valance grids available
- Glass options: Low-E Glass; Low-E Glass with Argon Gas; Ultra Low-E Argon
- Nine exterior painted colors (white interior only)
- Black or bronze exterior laminate (white interior only)
- Brass, brushed nickel or oil rubbed bronze hardware
- Available in 5', 6', 6'4", 8', 9', and 12' configurations
- Blinds between glass (5068 or 6068 door only)

Product Performance:

AAMA 101 Results:

Door Size	AAMA Rating (psf)	Air (cfm/ft^2)	Water (psf)
95" x 80"	SGD-R35	0.14	4.50

Vinyl Wall T	hickness:			
-	Frame:	0.070"		
	Sash:	0.080"		
Glass Thick	ness:	0.813"		
Jamb Depth	ו:	4.563"		
Nail Fin Set		3.368"		
		0.000		
Rough Opening: Door Width + 3/4" Door Height + 1/2"				
Size Restrictions				
for Custom Doors:				
	Min:	Max:		
Width	58 3/4"	94 3/4"		
Height	70 1/2"	82"		
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Egress Formulas:

Egress Width $\ge 20^{\circ}$ and Egress Height $\ge 24^{\circ}$ and Egress Area ≥ 5.7 ft² required to meet egress. Egress Width Formula: $5^{\circ} = 22.5^{\circ}$ $6^{\circ} = 28.5^{\circ}$ $6^{\circ} 4 = 32^{\circ}$ $8^{\circ} = 40.5^{\circ}$ Egress Height Formula = 76^o Egress Area Formula = (Egress Width x Egress Height)/144

Screen Sizes:

5068 = 30" x 77 11/16" 6068 = 36" x 77 11/16" 6468 = 38" x 77 11/16" 8068 = 48" x 77 11/16"

Vertical Diagram



Horizontal Diagram

