## 312 Vinyl Sliding Patio Door

## Features:

- Reversible sliding panels install to open either left or right (6'8" height only)
- Both panels come reinforced with steel for extra strength
- Door frames come fully welded, fully assembled and complete with screen
- Interlocking panels virtually eliminate air infiltration
- Warm-Edge sealant system with 7/8" tempered glass for reduced condensation and energy savings
- Comes standard with deluxe color matched hardware


## Custom Options:

- Special grid options: distinctive diamond pattern; $5 / 8^{\prime \prime}$ or $3 / 4^{\prime \prime}$ flat, $5 / 8^{\prime \prime}$ or $1^{1 "}$ contoured, $11 / 8$ " simulated divided lite (SDL), 5/8" contoured valance grids available
- Glass options: Low-E Glass; Low-E Glass with Argon Gas; Ultra Low-E Argon
- Nine exterior painted colors (white interior only)
- Black or bronze exterior laminate (white interior only)
- Brass, brushed nickel or oil rubbed bronze hardware
- Available in $5^{\prime}$, $6^{\prime}$, $6^{\prime} 44^{\prime \prime}, 8^{\prime}, 9^{\prime}$, and $12^{\prime}$ configurations
- Blinds between glass (5068 or 6068 door only)


## Product Performance:

AAMA 101 Results:

| Door Size | AAMA Rating (psf) | Air (cfm/ft^ 2$)$ | Water (psf) |
| :---: | :---: | :---: | :---: |
| $95^{\prime \prime} \times 80^{\prime \prime}$ | SGD-R35 | 0.14 | 4.50 |

$$
\begin{aligned}
& \text { Product Dimensions: } \\
& \text { Vinyl Wall Thickness: } \\
& \text { Frame: 0.070" } \\
& \text { Sash: 0.080" } \\
& \text { Glass Thickness: 0.813" } \\
& \text { Jamb Depth: 4.563" } \\
& \text { Nail Fin Setback: 3.368" } \\
& \text { Rough Opening: } \\
& \text { Door Width + 3/4" } \\
& \text { Door Height }+1 / 2^{\prime \prime} \\
& \text { Size Restrictions } \\
& \text { for Custom Doors: } \\
& \text { Min: Max: } \\
& \text { Width } \quad 583 / 4^{\prime \prime} \quad 943 / 4^{\prime \prime} \\
& \text { Height } 70 \text { 1/2" 82" }
\end{aligned}
$$

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## Egress Formulas:

Egress Width $\geq 20$ " and Egress Height $\geq 24$ " and Egress Area $\geq 5.7 \mathrm{ft}^{2}$ required to meet egress.
Egress Width Formula: $5^{\prime \prime}=22.5^{\prime \prime}$

$$
\begin{aligned}
& 6^{\prime}=28.5^{\prime \prime} \\
& 6^{\prime} 4=32^{\prime \prime} \\
& 8^{\prime}=40.5^{\prime \prime}
\end{aligned}
$$

Egress Height Formula = 76"
Egress Area Formula $=($ Egress Width x Egress Height $) / 144$

## Screen Sizes:

5068 = 30" x 77 11/16"
$6068=36^{\prime \prime} \times 7711 / 16^{\prime \prime}$
$6468=38^{\prime \prime} \times 7711 / 16^{\prime \prime}$
8068 = 48" x 77 11/16"

## Vertical Diagram



Horizontal Diagram


